FIG. 1 conventional art

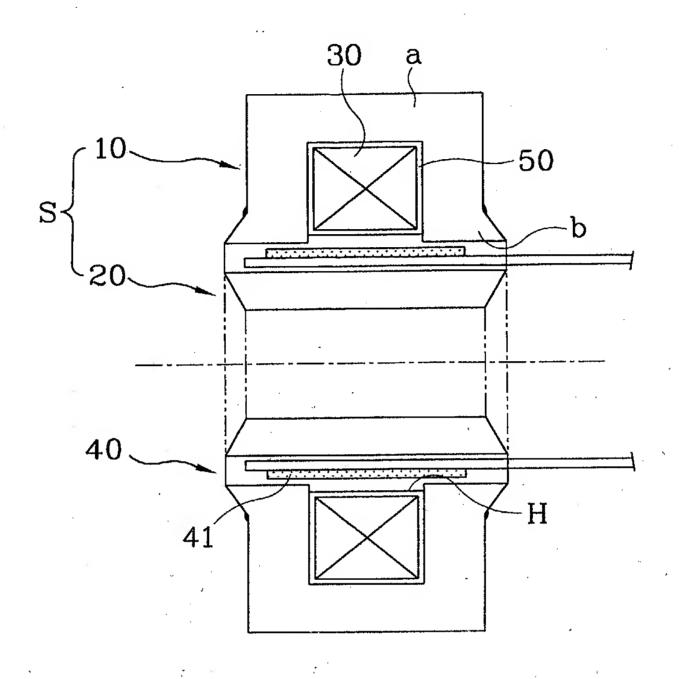


FIG. 2 CONVENTIONAL ART

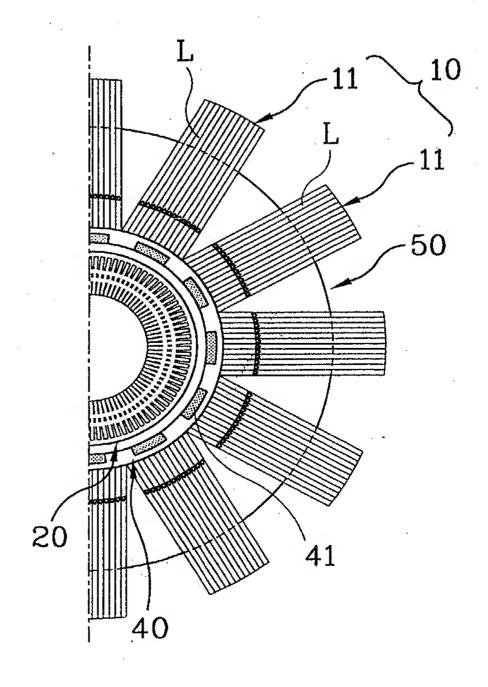


FIG. 3 CONVENTIONAL ART

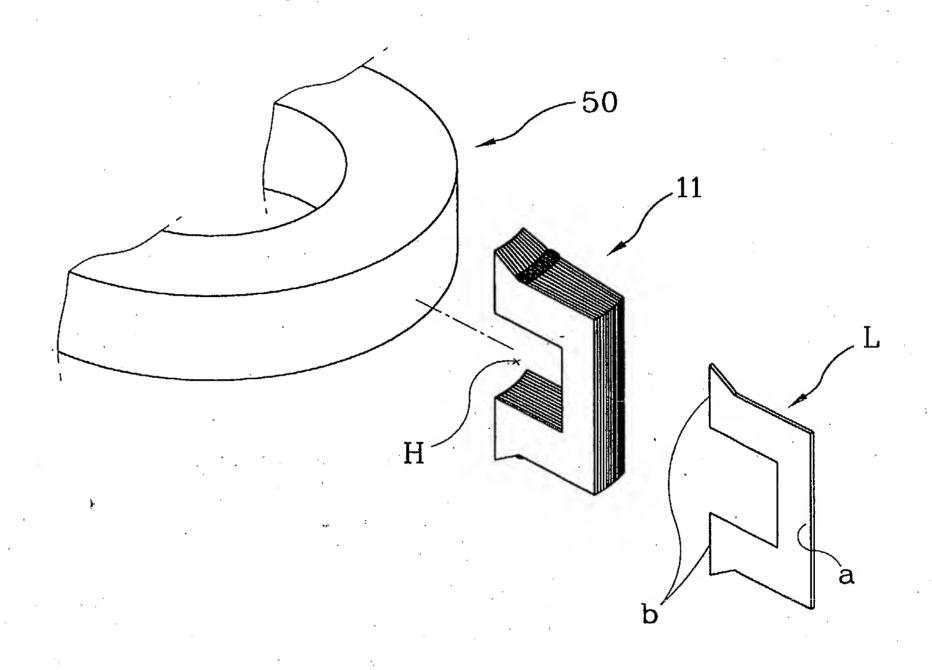


FIG. 4

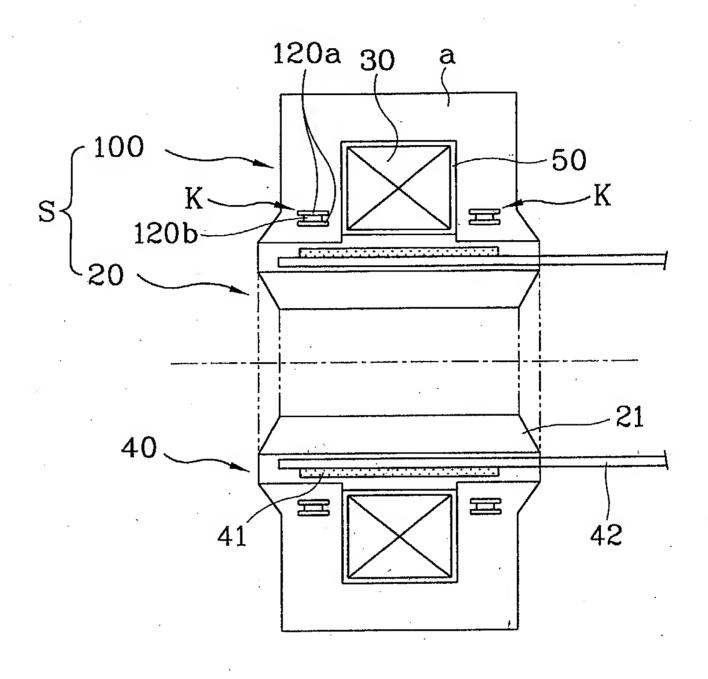


FIG. 5

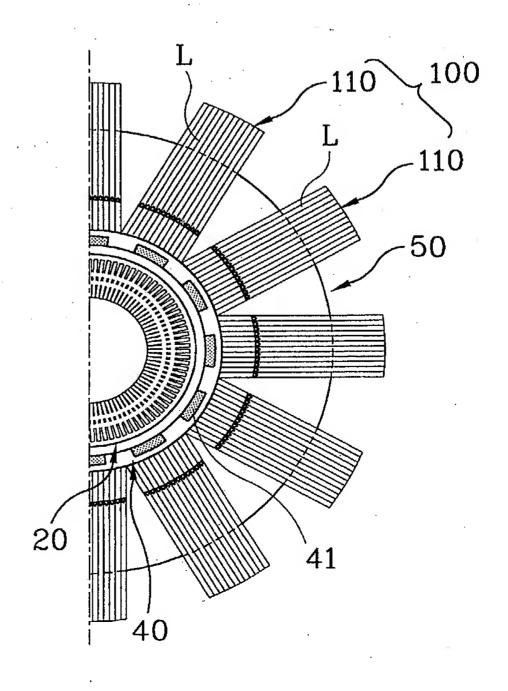


FIG. 6

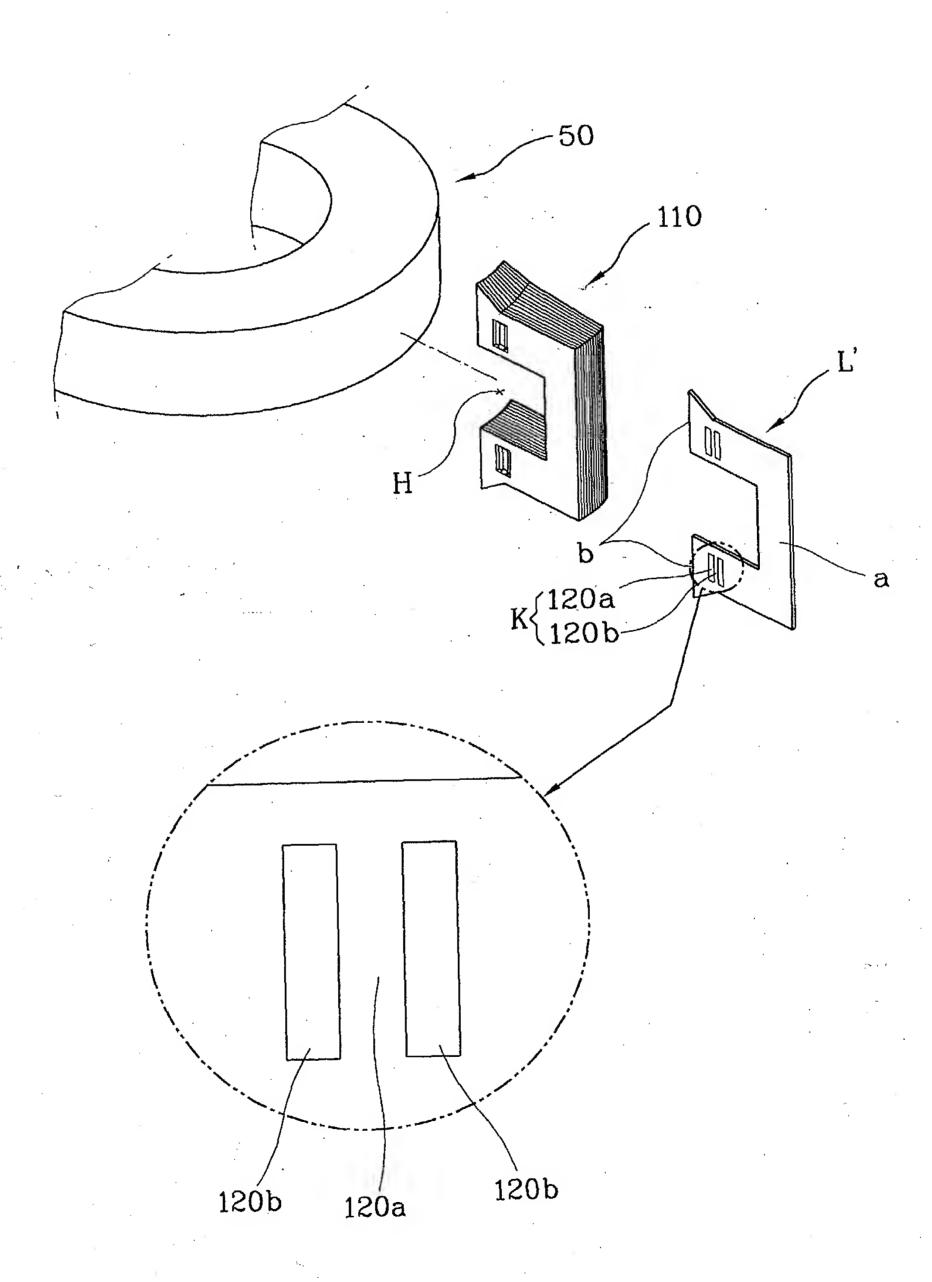


FIG. 7

FABRICATING LAMINATION SHEET INCLUDLING CAULKING PORTION

LAMINATING THE LAMINATION SHEETS

FORMING CURVED SURFACE PORTION ON LAMINATION BODY

FIG. 8

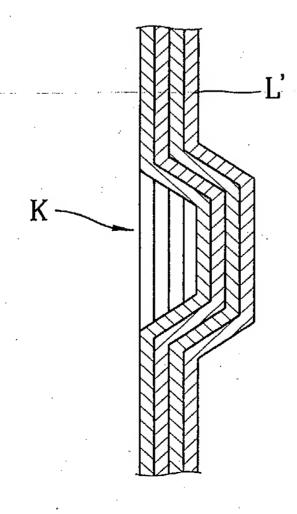


FIG. 9

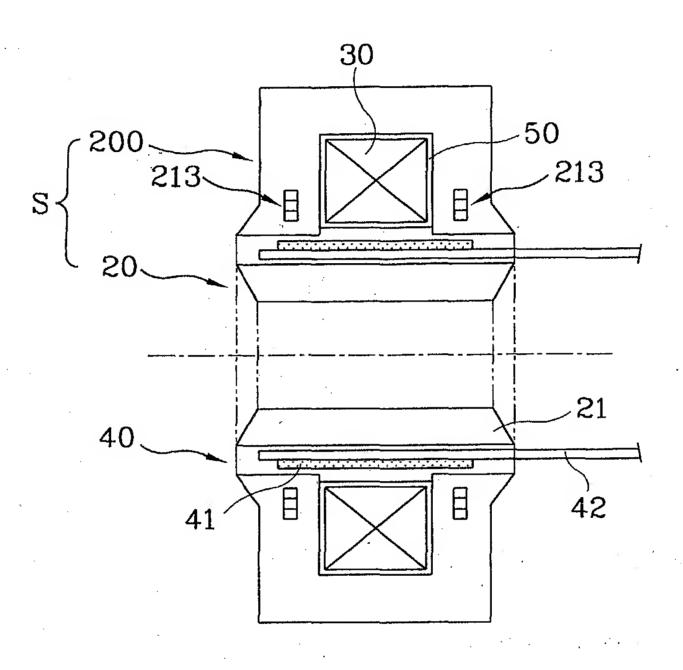


FIG. 10

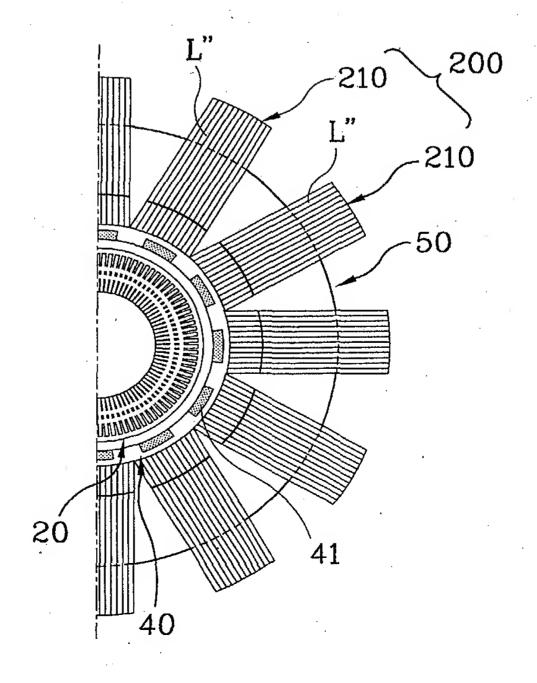


FIG. 11

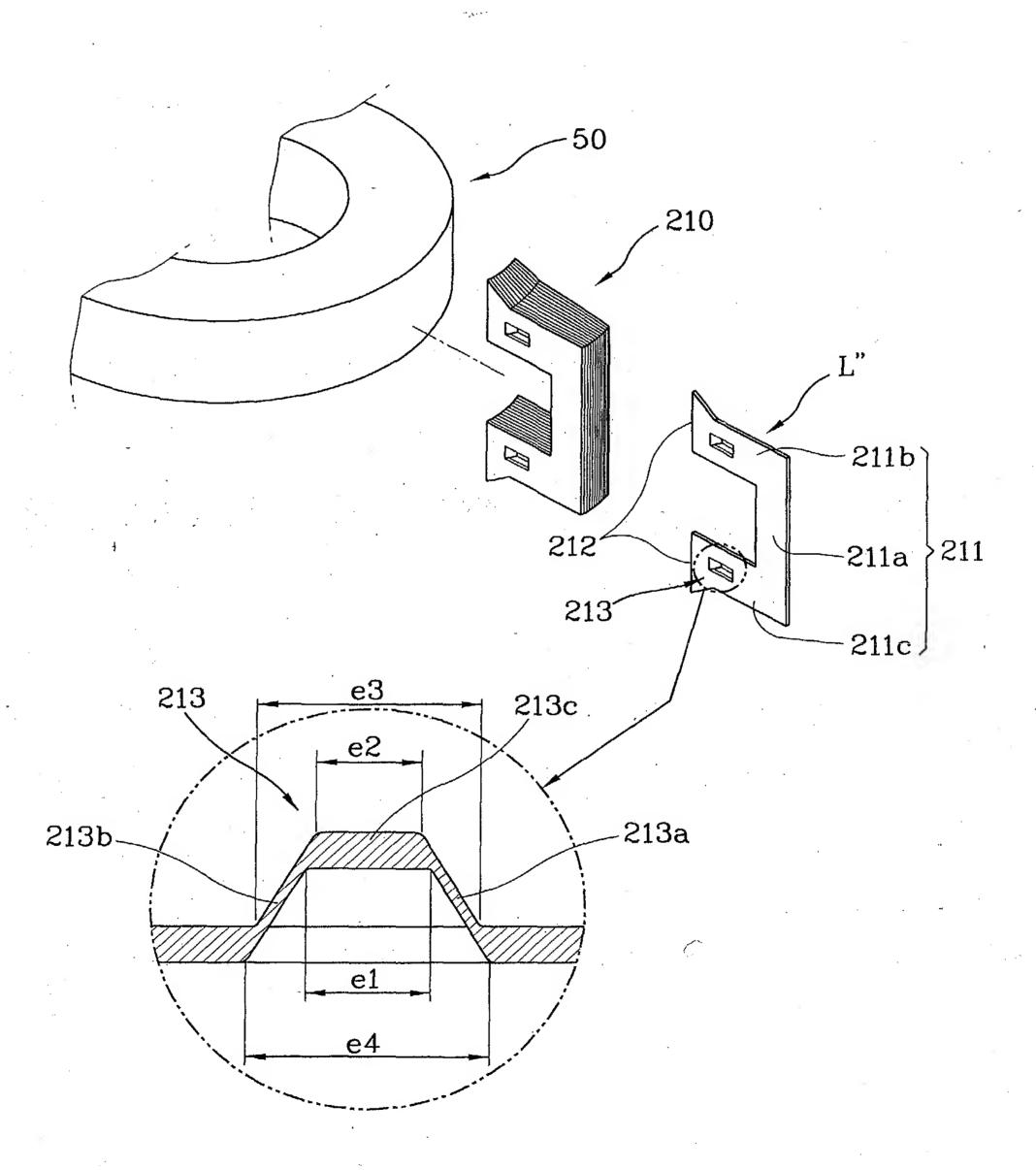


FIG. 12

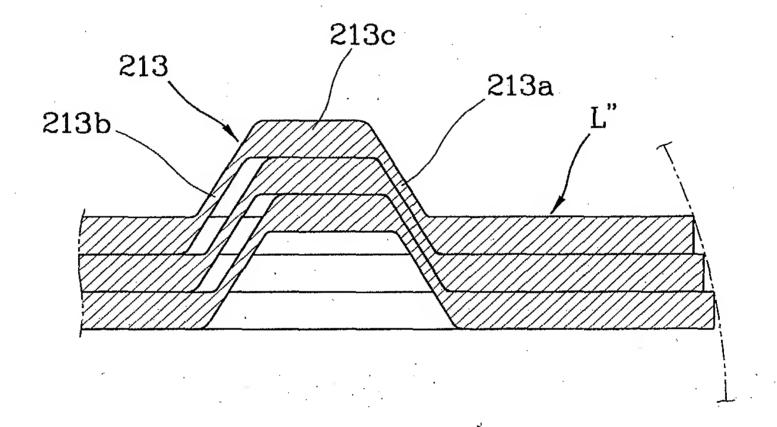


FIG. 13

